

**FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.**

[PRICE 6D.]

[illegible]



## COAL MINING IN AMERICA.

We quote the following interesting portions of the first operations in a new coal district from an American contemporary, the *Miner's Journal*. The editor, in company with a party of gentlemen, visited the new Mecklenburg Collieries, which have been lately opened in the Round Mountain, upon the two largest veins in the region known as the "Jugular" and "Daniel's vein." The property upon which these mines are located, is owned by Mr. George A. Mecke, of Philadelphia, and the operations are carried on by Messrs. Wyckoff and Healey, who have leased the works for the term of ten years. The Mine Hill and Schuylkill Haven Railroad, over which we passed, is the best road in the district, and a ride upon it is perfectly easy and delightful; joined to this the scenery, which presents itself at every turn is wild and magnificent, inducing in us a feeling of gratified pride in the local industry and enterprise which has enabled our citizens to penetrate almost inaccessible places, and under such disadvantages to bring forth into light and profit the hidden treasures of our region. The railroad attached to the Mecklenburg Collieries, over which we also travelled, is about 14 miles in length, and being of a gentle grade, is admirably suited for the purpose to which it is intended. When we arrived at the collieries, we strolled around to view the operations. The improvements, consisting of railroads, shafts, platforms, and two dwelling houses, have all been constructed within the period of one year. Everything connected with the operations is constructed upon the most permanent principle, and the cost of preparing the works, as we are informed by Mr. S. B. Fisher, under whose superintendence it has all been arranged, will amount to about \$100,000. The Jugular vein upon which the upper drift is driven, is twenty feet in width, and the Daniel's vein is about sixteen feet. The coal in both veins is a pure white ash, and is known throughout the region and elsewhere, to be a superior and prime article. Messrs. Wyckoff and Healey are about arranging a new machine for the purpose of breaking coal by which they propose to save one-fifth of the labour usually expended upon that operation, at the same time making a cleaner and more regularly broken article; we saw the machine in partial operation, but owing to the want of permanence in its construction, could form but an imperfect idea of its effects. Mr. Mecke invited us to walk with him a short distance below the mines, where he exhibited a comfortable dwelling, having attached to it a very large and flourishing garden, filled with vegetables, fruit, and even flowers. Such a sight in a complete wilderness, almost inaccessible by either road or path, was refreshing in the extreme, and when we remembered the short space of time in which all these improvements were made, seemed almost incredible. In addition to the improvements already made, we learn that the proprietors are about erecting ten other houses for miners' dwellings, and also a large stone mansion, for the residence of the superintendent, which was then progressing. After seeing all pertaining to the works, we prepared for our departure, and returned to Mineville without horses, the place being sufficient to carry us down without any other motive power—the movement was rather a tardy one until we arrived at the incline at the northern entrance of the Mine Hill Gap, when giving the cars their full headway we came down the road with the rapidity of thought. A train of cars, containing the first coal mined at the collieries was loaded on Monday, for Jacobs and Mecklenburg, Philadelphia, and left for its destination a short time after we started.

## THE QUICKSILVER MINES OF IDRIA.

The following article, on the Idria quicksilver mines—containing the most graphic description of them we have met with—is taken from an excellent work, *The Austrian Empire*, by W. Hamerschlag, Vienna:—

The mines of Idria are situated in Carniola, an Austrian province, about ten leagues from Ljubljana. This town is built at the junction of three valleys, and watered by three torrents, which fall into the river Idria. In 1663 Idria consisted of 400 houses, and contained 1100 inhabitants, who, though their chief occupation is mining, find employment also in the manufacture of linen cloth and lace, and the distillation of the juniper berry. The works connected with the quicksilver mines are entered, nearly at the centre of the town, by a huge door of iron grating, which confines several hundreds of persons in the bowels of the earth. When you have entered the gate, you find yourself on a dark, but high arched road, cut through rocks, and carried in the same direction, for a considerable distance, to a point at which it descends by a flight of 787 steps, cut in limestone; these are kept in excellent repair, and furnished with a hand-rail. In a short time you come to a lateral extension, used as a chapel, in which the miners are accustomed to offer up their prayers before they encounter the perils of the mine; on an altar in this chapel there are always to be seen two lighted candles, steadily burning the continuity of this domain of darkness. Further on you come to the first resting place, from which there are several passages, or galleries, all branching off in various directions, and some terminating in the "Fields of Hope" (Hoffungsfelder), so called, because the riches which they promise are often left untouched for a long time; until, perhaps, the miner, having reached the extremity of the vein he is working, finds himself compelled to turn elsewhere, in the hope of doing better. At last you come to the bottom of the steps, and turn into a lateral passage; in this subterranean labyrinth, the stranger being entirely dependent on the guide, follows his lantern with an anxiously enquiring gaze, while the miner or barrowman proceeds fearlessly along the same way, without a glimpse of light, although a single step to the right or to the left would bury him in an abyss; a solitary miner is sometimes met with, and the gloom of these regions gives a certain solemnity to the sound of his "Glück and "T"—the German miners' usual salutation. As you pass onward, the operations are announced by a sound similar to that made by the wind entering, with a turn in the passage brings you upon the miners themselves, working in pairs, by the light of a lantern—which shows their spectral forms, assigned, as it were, to perpetual darkness, before the breath of life had left them.

The use is mostly dug out with picks. Drops of the pure liquid metal are to be seen all over the place. Notwithstanding the interest of the scene, one soon feels a longing for a little fresh air; for the inhaling of the quicksilver vapour is unwholesome, and the heat—which, in some of the galleries or chambers, ascends, even to the mouth of September, Mr. Hamerschlag is oppressive almost to suffocation. The temperature, however, suddenly changes as you approach the main shaft, into which three cables, from above, a cool current of atmospheric air. In this the fan (or square box) is placed, by means of which the collected air is raised from a depth of 105 fathoms. A second fan is employed in carrying up the official visitors of the mines, and strangers; this fan, which is open at the top, you enter by a small door; an overcoat with himself, and on it, above the head of the stranger, pulls a bellows that hangs down into the shaft, and then takes hold of the rope by which the fan is raised; thus, in eight minutes, you are raised to the upper regions, but at a considerable distance from the place at which you had entered, and find yourself in the midst of objects of a very different description. Here are the rest of the works, including the pumps, by which the water that collects in the interior of the mine is raised from a depth of 105 fathoms, and conveyed by the river Idria. Near the work there is a model of it, which enables you to examine its mechanism and action, on a small scale. The way from this leads to the works for pounding and crushing the ore, where, after being ground fine, it is conveyed, through narrow troughs, to the stone and washing-burns (schlamm and wasch-burnen); in these three are placed, in an inclined position, gutters made of deal boards, over whose sloping surface those particles that contain ore are washed away, while those that contain it are, by their own weight, prevented from being carried off; in one of the latter places, the earth is separated from the ore by a process which the German miners call eluv, because it consists in shaking the minerals through, by means of an hydraulic machine. Here one may see the pure virgin quicksilver now presenting itself in drops, separated from the ore, and made to fall into the gutters, in which it is gathered. The collected and eluv ore is now conveyed by the Idria or furnaces; although these infernal fires threaten death and destruction, the smokers, boldness as they are by habit, approach them undisturbed. A furnace of this kind consists of seven compartments, communicating with each other by means of air tubes; the upper ends of the first of these is a stone grate, on which the richer ore is laid in masses (stollen), and the washed ore in thin plates (bollen); the metal is introduced by the descending fire below, and then off in vapour, through three (threefold) into the adjoining chamber (schlamm), being precipitated in drops of pure metal, resembling small rain, down into a reservoir placed outside to receive it. Hence it is taken with pails in portions weighing fifty pounds each, and then well washed in further bags.

An apparatus is used to be requisite in the attainment of skill in any business, and to prevent any of the quicksilver from evaporating in the type of one of these bags, however easy it may seem, will be found on trial rather a difficult task for an unpractised hand. In connection with the works of this mine, there is a considerable manufactory, which produced annually from 1800 to 1801 quantities of this article. The men engaged in this work all took their pay, while those engaged in the other works took their pay in kind. In a building set apart for this particular purpose, the quicksilver is put with sulphur and coal ashes, in small dials (Schmelztiegel), into small vessels, and communicated with them by continual stirring. In another apartment this mass is put into vessels of clay, and submitted to a red heat. The crystals being now broken, the hard-colored substance, which is found in crystals in the cracks, is taken out and brought to the surface. Here it is ground with water into cream and then more, then dried, and being like the quicksilver, well covered in leather bags, is put into the steam-chest. A third part only of the substance are employed upon the collection of the mineral, and the two other for the manufacture of it. This expense is necessary with the care of regaining moisture on the Idria, and it is this system and process, in not overlooking, which have preserved the prosperity of the mine. In Germany,

on the other hand, and in England too, speculators too often exhaust the richer parts, and abandon the rest, which, had they been better worked, would have been equally profitable in the end. The richest part of the mine is in the middle, but it is almost always left unworked, and the most active workings are directed to the inferior levels. The smallest mines, or furnaces, which yield in general from 500,000 to 750,000 lbs. of mercury annually, of which 100,000 to 120,000 lbs. are converted into cinchona or vermilion, into mild or corrosive sublimate, and into red precipitate. Idria produced in the last century only from 200,000 to 300,000 lbs. weight annually. As a remarkable commercial enterprise, and Government fund, may be related here, that in 1700 the Imperial Government undertook by a treaty to furnish Spain with a million pounds of mercury, for the working the mines in Mexico and Peru; but the Idria Mine could not regularly afford this enormous quantity, or it would have been exhausted by such a forced working.

[We shall next week publish a description of the same district, at a later date, from the interesting Treatise of Dr. Turnbull.]

## SMOKE NUISANCE.

SUMMARY OF EVIDENCE TAKEN BEFORE THE SELECT COMMITTEE OF THE HOUSE OF COMMONS, ON THE SMOKE NUISANCE.

[Continued from last week's Journal.]

Dr. URBAN went on to explain the principles upon which atmospheric air should be introduced to the gases generated in a furnace—the object being to effect their perfect combustion, and thus prevent the formation of smoke. The hot hydrogen-carbonate gas, he observed, occupying the upper region of the furnace, cannot get mixed with the air, while the former is yet in its incandescent state, and, therefore, cannot be consumed. The intermediate must take place before the gases have fallen in temperature; therefore, it should be by some thorough blending process, and the invention of Mr. C. W. Williams satisfies this condition. The air passes through a great number of small apertures, and, by this means, it gets thoroughly intermixed before it loses the temperature of incandescence, and thus ensures its perfect combustion. In furnaces a great deal of carbonic oxide is formed, which also thus gets its additional dose of oxygen. The air passing up through the bars is for the combustion of the coke, while the air passing through the chamber and its numerous apertures is for the combustion of the gases; the carbonic oxide formed being also burnt, as carbonic acid. By this means the whole of the fuel is entirely burnt—only half the heat is given out when the carbonic oxide is formed. When the fireman sees any smoke, he admits the air. The furnace bars should be covered, and no holes left in the fuel; after a little time, in every furnace, the fuel burns into holes, and by which means, the air passing up through them, carbonic oxide is formed, and this requires its portion of air. To know what heat is produced, Mr. H. Houlsworth, of Manchester (whom the Doctor described as his old pupil), has contrived a very ingenious pyrometer, which consists of a long wire, acting on a heat lever; the long leg of which traverses along a graduated arc—thus the workman sees the degree of heat in the furnace. The first process in the furnace is coking, and, during that process, much gaseous matter is given off, which, in the ordinary plan, cannot be consumed; and, as the hydrogen of the gas gives off three times more heat than the carbon or coke, this produces a great loss, if not burnt. If you burn a pound of carbon, you get only one-third of the heat you get from a pound of hydrogen; so that, in hydrogenous or bituminous coals—as Newcastle coals—the hydrogen gives three times more heat than the carbon. It is the bituminous coal which produces the greatest nuisance from smoke, and which has not hitherto been rightly viewed. Formerly (the Doctor said) he attached much importance to the mode of feeding the fire gradually, as by Brunton's furnace, which he described. With Mr. Williams's furnace, as you can shut off the air, and reduce it to the plan of a common furnace, you can institute the most accurate experiments. It is found that, by opening the hole and admitting the air, the smoke disappears, and the evaporation increases in the ratio of 10 to 8—so that, with the same fuel, you evaporate 10 lbs. of water, and but 8 lbs. only, when the aperture is closed. With respect to heating the air (the Doctor continued), it would not be any improvement; and he stated, decidedly, that a simple plan may be adopted, that would not only prevent smoke, but likewise save fuel. With respect to durability, the Doctor further observed, that the perforated plates stand admirably for years, and without any trouble—the fact is, they are kept cool, and not exposed to any great heat. To a question respecting Mr. Watt's principle, of not putting the coal on to the fire, by means of a hopper, until it was coked, Dr. URBAN observed, that that produced a great evil, as the carbonic acid formed in the front part became carbonic oxide in the other. Mr. Watt thought that, in preventing smoke, he had accomplished the sole object; but by minute investigation, however, it is now found, that what is called the destruction of smoke, in many cases, is merely the production of carbonic oxide, the destruction of the fuel, and the pollution of the atmosphere. With respect to Mr. Williams's plan, which is a simple and effectual one, the Doctor stated that he understood that he will meet Parliament more than half way, and not allow his patent to be any obstacle to the universal adoption of his principle. The plan has been adopted in many furnaces, and Mr. Houlsworth (of Manchester), who has adopted it, has given a very favourable report of it. I have known many patents, but there is none in which that blending of the gases with the atmospheric oxygen admitted from many sources has been so well effected. In conclusion, the CHAIRMAN observed, "To come back to the first position, your decided opinion is this, that the means of preventing smoke from fires and furnaces are feasible." Answer—Yes. Question—And that it would be obligatory for manufacturers to be obliged to adopt them? Answer—That is quite my opinion.

Mr. JOHN CHANTER, the poet witness, said that, after fourteen years' experience, he was of opinion that smoke can be consumed with considerable advantage to the manufacturer. He had taken out a patent for the improvement of Whitty's patent, and had joined some engineers at Liverpool, and taken out other patents. Some years ago he had hundreds of engineers attending where he had a furnace, and every one saw that there was no smoke whatever from it. He had put up a 1000 furnaces. At first several failed, but now he did not know of one doing so. He had guaranteed a saving of 15 per cent. upon steam-engine boilers, and 30 per cent. on the fires of dyeing-works. He then described his plan. Since the meeting at Leeds, he had bought two additional patents, and made a combination with his own. The present patent which he submitted to the committee is not the same as was proposed to the Leeds committee. The principle of his patent was much like Mr. Williams's, but with a totally different arrangement. He thinks smoke, after it is once formed, cannot be burnt. His plan is a union of several different plans, twelve in number. He applies his plan by double fire-grates, which are under the whole of the boiler; one is under, a little inside, and he keeps up a heavy coke fire. He recommended paying the smokers in the manufacturing districts a day's wages, and that little difficulty would then come in doing away with the nuisance. The majority of the firemen are of the lowest grades, but by paying them better the nuisance would be got rid of. Mr. HENRY DUNN, the poet witness, was particularly acquainted with the alleged furnace of Mr. C. W. Williams, was practically acquainted with the mechanical details, and was also well acquainted with chemistry, and its connection with combustion. He had needed above 200 furnaces on Mr. Williams's plan within the last eighteen months, and it had since been applied to many steam vessels. The expense was about from 25 to 35 for each furnace. The saving he found to vary from 10 to 30 per cent.; this arose from the various qualities of the coal, some producing more gaseous matter than others, and, of course, more economy by their combustion. Besides, some furnaces are already carefully managed on the common plan, and, of course, there is less room for improvement, and, therefore, these cannot be so great a saving. Still there is always a saving by effecting the burning of the gases. As to preference of plans, there is one which effects the same perfection as to the mixing of the gas and air; and, of course, an complete combustion of those gases. On being asked to describe the chemical principles of this original furnace, Mr. Dunn said, the principle is that gas emanating from coal, requires much atmospheric air. There is no severity in the principle of admitting air, but the severity is in the mode of applying that principle—viz., in dividing the air by a great many apertures or jets. Every measure of gas requires its measure of air; but if you admit the proper quantity in a body, or in bulk, it compresses the gas, and cools it; it is like putting oil on the work of a lamp. Question—The secret then is to admit just sufficient supply of air to consume completely? Answer—Yes, and to get it mixed immediately. It would not do in the furnace, but the loss of time would cost the furnace 500,000, or 600,000, makes the mixture immediately. With respect to approximating the quantity of air required, Mr. Dunn observed, that the better for the steam being admitted, an more successful is required than for the upward lamp. When you ascertain by observing the chimney, that a given quantity will produce a bright flame in the flue, and the chimney free from smoke, then you have a safe gauge, and are not admitting too much. He explained, however, the value was kept open the whole day, and by a meter attached to it, the air had to pass through the meter, and the quantity was ascertained. On each chimney being put on the furnace, an increased quantity was given to the meter, showing an increased quantity of air admitted; but on the quantity of gas diminished, the admission of air diminished also, as indicated by the meter; the natural demand for the air then adjusting itself.

[To be continued.]

Two ARCADE MACHINES.—(From a Correspondent.)—We are informed that Messrs. Adams and Fox, the extensive engineers at Ford, Essex, have taken the contract for building the line of machines intended for saving the air.

## LAW INTELLIGENCE.

## IMPORTANT CASE—DEE BANK COLLIERY COMPANY.

CHESHIRE ADVERS—AUGUST 14.

HANMER v. EYTON AND OTHERS.—[This case excited considerable interest, in consequence of the amount of property at stake, the damages being laid at 200,000l.]—The SOLICITOR GENERAL stated the case, to the effect that the plaintiff, Mr. W. Hanmer, was the trustee of Sir John Hanmer, under the will of the late Sir Thomas Hanmer, who was possessed of considerable estates in the county of Flint, including the mine in the parish of Flint, known as the Dee Bank Colliery, and which it was complained had been destroyed by the negligent or wilfully wrong acts of the defendants, the Messrs. Eyton, large mining proprietors, in the same county. The property in question borders the river Dee, and consisted of several valuable veins of coal; the dip was from the uplands down towards the river; the veins were three and five yards, which were very valuable, and dipped under the river. In 1826 it was leased to parties named Howells, for twenty-five years, reserving a royalty of one-seventh. It was since worked by the Dee Bank Colliery Company. Adjacent to this colliery was one worked by the defendants, leased from Dr. Richardson. About forty-five years ago the late Mr. Ellis, of Corsham, worked Sir John Hanmer's mines, and several also of the adjacent mines. He worked through two faults, and opened into one, which let in an immense body of water supposed to be tapped from the river Dee, which filled a large space underground, and formed a sort of subterranean lake, known as the boat water, from the Boat Colliery; and which was kept out of the rest of the collieries by a fault. This body of water was well known to all the colliers, and it was also known, that if the fault was disturbed, it would have disastrous effects upon all the adjacent collieries. The defendants began to work their mine at Hagill about eight or nine years ago, and had nearly exhausted them. It was so situated, that water flowed from it into the pits, whose engines had to remove it. About three years since they sunk a pit towards the fault which was the barrier against the boat water. Notice was given to their agent that they were proceeding in driving levels, which would destroy all the collieries; and which notice was repeated. He should prove by their own workmen that this notice was given, and that they continued to work towards the fault in question. The accident happened on Sunday, the 2d of July last; and it was providential that it happened on that day, as 100 lives might have been lost; the boat water burst in, and first destroyed the defendant's pits, and then the plaintiff's pits. In the first instance, the defendants offered to pay the expense of draining the plaintiff's pits; but the learned counsel said he was instructed that that could not be done, but that the colliery was totally destroyed. With respect to the question of damages, he entered into a variety of calculations, by which it appeared that for some years the royalty had averaged annually about 1547l.; and that there were about ninety-one acres of the three and five yard veins, which gave a gross tonnage of 2,344,427, but deducting the usual per centage, the net tonnage would be about 1,667,998 tons. It would take ninety years to exhaust three beds. He entered into two calculations founded upon different scales; one came to 20,194l., the other to 20,941l. After some further observations, he stated that he should sustain his statement by evidence; and as Sir J. Hanmer had lost his property by the default of the defendants, he was entitled to full compensation at their hands.—Among the witnesses called to prove the case, as stated by the learned counsel, were Mr. John Buddle, mining engineer, of Wallasey, Northumberland, Mr. Robert Dalgleish, of Orrell, and other eminent coal viewers.—Mr. Buddle said, he had twice viewed the colliery. He now found all the pits filled with water up to the usual high water mark of the Dee. He had previously surveyed the colliery in 1817, and knew of the boat water, which would have been kept out, if the fault had not been worked, and the barrier too much weakened. He had no data, to ascertain whether the pit could be cleared. If the water is from the Dee, it comes through a quicksand. He had made careful calculations of the value of the property, and found Sir John Hanmer's interest to be 20,941l. 10s.—Mr. Dalgleish said, he had been concerned in the management of collieries forty years. He entirely agreed with Mr. Buddle; and did not think the pits could be drained.—Nearly all the witnesses agreed that, if the fault had not been worked through, the works would not have been drowned.

Mr. JENNIS, for the defendant, contended, that, but for the circumstance of the Solicitor General having been retained, this was a mere ordinary case. The imputation was, that the cruel injury of which he complained had been wilful, and might have amounted to murder; the best answer to which was, that Ledham, who had the management of the workings, and always thought he was going on safely, had left his own work there, whom it was not very likely he would thus unseasonably sacrifice. He contradicted Mr. Buddle's calculations were all based on ideal lines. It was proved the water was not from the Dee, because it was fresh; and therefore it was probable the mine might yet be drained. It was perfectly accidental and unavoidable, and for which his clients were not answerable, who had already suffered so much.

BARON GURNEY having summed up the evidence at considerable length, and the jury having retired for two hours, returned a verdict for the plaintiff—damages within the boundary 16141l., without the boundary 4013l.—total 20154l.; with liberty for the defendant to move to reduce the damages to 16141l.—the value of the property above the boundary of the Dee.

The effect of this verdict may be, the extinction of Sir John Hanmer's right to lease the coals beyond the boundary.—The Crown mineral agent watched the case; and it is not unlikely that a claim may be set up on behalf of the Crown.

## MOORCROFT IRON WORKS.

OXFORD CIRCUIT—STAFFORD, AUGUST 16.

FOLLY AND ANOTHER v. ADDENBROKE.—This was an action brought by the lessors of the Moorcroft Iron Works against their lessee, to recover damages for several alleged breaches of the covenants contained in the lease. This case, the details of which were wholly uninteresting, except to the parties concerned, occupied the court for upwards of eight hours, and at length, by the earnest recommendation of the learned Judge, a verdict was taken for the plaintiffs, subject to a special case.

## TO THE PROPRIETORS OF THE BRITANNIA LIFE ASSURANCE COMPANY.

Notice is hereby given, that, at the General Annual Meeting, held for the purpose of receiving the report of the state of the company's affairs, with the valuation of the outstanding liabilities, and the estimate of the surplus fund or profit, it was resolved unanimously:—

1. That, in consequence of the extraordinary success of the institution—operating on a policy having been issued during the last five years, and a large surplus fund having been accumulated—after setting apart an ample sufficient sum to provide for the outstanding liabilities—the directors be empowered to apportion out of such surplus the sum of 25 per cent. among the proprietors.

2. That, as the fundamental provisions of the deed of settlement strictly prohibit the disposal or alienation of the profits or other funds of the company, the whole of the profits being reserved to form a continually increasing capital for the security of the assured, the directors be empowered to allow interest, at the rate of 4 per cent. per annum, on the sum above mentioned, in addition to the interest on the capital originally subscribed.

The proprietors are, accordingly, requested to transmit the certificates of their shares to the company's office, in order that the proper endorsement may be made thereon.

PETER MCKINNON, Resident Director.

STEAM-ENGINE NUISANCE.—At the last monthly meeting of the Birmingham Street Commissioners, Mr. Haines read the following report from the committee appointed to watch over this subject:—"The committee appointed to consider the nuisance arising from steam-engines, have the satisfaction of reporting that, on many cases, during the last few months, some one or other of the important methods in use for consuming smoke have been adopted by the owners of steam-engines, and with great success, and the committee trust that, before the commencement of the raising year (the time appointed at a former meeting of the commissioners), the nuisance still existing in too many parts of the town will be removed. But if the contrary should be the case, the committee will be prepared to recommend the most active measures against all parties who shall have neglected to use some efficient apparatus for consuming the smoke. The committee having ascertained that a committee of the House of Commons has been appointed specially to consider the subject, they report that they have placed themselves in communication with that committee."—Mr. Turner expressed a hope that the report would prove satisfactory so far as it went, but it was very much to be regretted that their fellow-townsmen should have exhibited such an indifference to apply remedies for abating the nuisance. He referred particularly to gentlemen holding public situations in the town, and members of their own body too, who had hitherto neglected to come forward and set a good example to others. Mr. Turner stated the fact that out of 113 steam-engines in Blackheath, there were only five to which some description of smoke consuming apparatus had not been applied, and he considered it a disgrace to their town that the steam proprietors of Birmingham would have exhibited so much apathy in a matter of such great importance to the health of the inhabitants. Several gentlemen had informed him of their determination to do away with the nuisance, and he trusted their example would be generally followed, and that parties would not postpone the adoption of measures for remedying the evil until the termination of the present year by the commissioners.—Mr. James Turner moved the adoption of the report, and had the satisfaction of informing the meeting that he had not only found the adoption of a remedy practicable in his own case, but that some spirited neighbours of his, whose works were beyond the control of the commissioners, had also followed a similar course. He had no doubt that an appeal to the good feeling of the inhabitants would accomplish all that they desired, as he could state from his own experience, that the smoke of steam-furnaces could be consumed, not only without difficulty or inconvenience, but with an absolute profit arising from the saving in the use of fuel.—After a few words from Mr. Marshall, the report was adopted.



## NEW METHOD FOR THE PERFECT SEPARATION OF SULPHUR FROM MINERAL SULPHURIDES.

In the last Number of the *Mining Journal* we gave a short notice of Mr. Rodgers's plan for separating all the sulphur from iron pyrites, or other minerals containing it. The difficulty in separating this element from the ores, and the extreme tenacity with which it combines with those metals of the greatest use to mankind, and which Nature has so bountifully distributed through every mining district, has hitherto been a continued source of annoyance and expense to the smelter—poisoning the atmosphere, in the vicinity of metal works, with the most deleterious gases, and vastly adding to the cost of the metal to the consumer. Numerous have been the inventions to effect this desirable end, but hitherto only partially successful; and in the *Journal* of the 3th inst. we briefly noticed a patent, obtained by Mr. Longmaid, of Plymouth, for a process for separating sulphur from various ores, by the roasting them, in a state of coarse powder, in a reverberatory furnace, with an excess of salt; and of such vast importance do we consider the subject—not only to the mining interest, but to the community at large—that we feel it our duty to return to the subject. By the process invented by Mr. Longmaid, a mixture is obtained of a granular sandy texture, containing sulphate of soda, chloride of sodium, a soluble salt of copper, oxides, and other salts of iron or copper, according to the nature of the ore employed—substances of great value in the arts, but which require much further manipulation before the pure oxide of the metals can be obtained; and processes of filtration, precipitation, &c., must be gone through before the other compounds can be separated. The reverberatory furnace employed is also complex in its formation, and the operations, in consequence of the mixture having to be passed over four beds in the furnace, to obtain gradually different degrees of temperature, require much care. These observations are not made from any desire to depreciate the character of the invention, as it, undoubtedly, in its development, shows a thorough knowledge, on the part of the inventor, of chemical affinities, is highly creditable to his persevering ingenuity, and will, no doubt, be of importance in the arts; but where simplicity and economy are so indispensable, as in the mere separation of sulphur from metallic ores—by the production of the former element rendering us, possibly, independent of foreign countries, and in greatly reducing the expense in the reduction of the pure metal; we think Mr. Rodgers's simple, yet highly interesting, process (the specification of which we give below) a desideratum in the arts long been sought after, and affording another instance, among the many, in scientific pursuits, of the advantages to be acquired by the application of a simple principle, when properly directed.

Specification of J. E. D. RODGERS'S Patent for Certain Improvements in the Separation of Sulphur from Various Mineral Substances.



My invention, of improvements in the separation of sulphur from mineral substances is founded upon the affinity of hydrogen for sulphur, and oxygen for certain metals. The improvements consist in conveying steam through the furnace or retort during the operation of roasting or calcining mineral sulphurides, previously reduced to coarse powder; the hydrogen of the water, or a certain portion thereof, combining with the sulphur of the ore and forming sub-sulphuretted hydrogen, and the oxygen previously in union with the hydrogen combining with the metal, forming an oxide of the same metal. In order to give every information in my power, I have, in the accompanying drawing, shown one method of carrying my invention into effect, but I wish it to be distinctly understood, that I do not intend to confine myself to the form of apparatus therein shown, as the same may be varied, without departing from the nature of my invention, and must depend upon circumstances and the ultimate object to be attained in separating the sulphur from the ore; I would merely observe, that I avail myself of that form of apparatus which appears to be best adapted to the circumstances affecting the reduction of various kinds of ores, and such as, in all cases, will admit of the utmost possible action of the steam upon the ore during the time it is undergoing the process of calcination or roasting. When the object is to separate sulphur, vessels or retorts should be used admitting the passage of the steam through them, and so as to produce direct action upon the ore, but heated by fire from beneath, as shown in the accompanying drawing, which represents a longitudinal section of a retort A, into which the steam is admitted through the pipe B, and the vapour passes out through the pipe C. The retort may be charged or emptied by means of the door D; by which aperture the ore may also be stirred with a rake, or other instrument commonly used for that purpose; but where the object is merely to expel the sulphur for the purpose of obtaining the metal with which it is combined, as in the reduction of silver, copper, and other ores, the steam may be conveyed through the usual calcining furnace—the reverberatory form being preferred. The operation of the sulphur is more readily effected if the ore be occasionally stirred, as a fresh surface is exposed to the action of the steam.

In the common method of calcination a sub-sulphate is formed, which prevents the expulsion of the whole of the sulphur. This is obviated in my process, as in my experiments I have succeeded in completely separating the sulphur from the sulphuriferous compounds, and when operating upon iron pyrites from Cornwall, I have obtained from it a perfectly pure oxide of iron. As regards the collection of the sulphur, a certain portion is usually simply expelled, and may, therefore, be condensed in a chamber; that sulphur, however, which is separated in combination with hydrogen, may be advantageously treated in two ways—

1. It may be at once burnt, or it may be collected in a suitable gasometer and then burnt; the sulphuric acid thus obtained being converted into sulphuric acid by any of the existing processes.

2. The gas may be led to a limited portion of atmospheric air; the hydrogen, under these conditions, some enters into combination with oxygen, while the sulphur is separated and condenses in a pure state.

I do not claim, as part of my invention, the roasting or calcining the ore by fire, nor do I claim the application of any particular form of apparatus to be used in my process, either for the generation of steam or the calcination of the ore, or for the collection of the sulphur; but I claim, as the invention secured to me by the letters-patent in part recited before patent, the direct application of the products of hydrogen or water, which I prefer using in the form of steam, to the calcination of the ore, or the separation of sulphur from mineral substances, and the sulphuriferous vapours thereby obtained may be treated in any manner that may be considered most desirable.

## BRITISH ASSOCIATION FOR THE ADVANCEMENT OF SCIENCE.

Considerable spirit has, for some time, been evinced in the city of Cork, by the preparations for the thirteenth meeting of this scientific body, which will be the second meeting held in Ireland. The president is Lord O'Mahony, an well known to scientific circles for his skill in astronomy, and general scientific knowledge, and whose celebrated gnomonic telescope, lately constructed, has spread his fame over Europe. The vice-presidents are the Earl of Listerdale, Viscount Adair, and Sir William Hamilton (the president of the Irish Royal Academy, and Astronomer Royal), with Dr. Mahon (Dean of Armagh), well known as an astronomer and mathematician. The local secretaries are Prof. Stowell, the Rev. J. Carson, Mr. W. Clew, and Mr. W. Kelliker. There appears to be not the slightest grounds for the fear that religious agitation would taint the attendance, as all political and religious feeling seems to be merged in the one paramount object, of giving all parties an opportunity of a pleasant and profitable reception; and every arrangement appears to have been judiciously made for keeping up the excitement.

The inquiry room is most conveniently situated in the Commercial Hall, on the South Mall, near the quay where the passengers disembark. The places of meeting of the various sections are as follow—A, Mathematical and Physical Sciences; B, Geology and Physical Geography; C, Natural History; and D, Mechanical Sciences, at the Court House, in Great George's-street; E, Chemistry and Mineralogy, Royal Institution, Nelson-place; F, Medical Sciences, College-hall; and G, Statistics, at the Chamber of Commerce. The meeting for the appointment of officers, and the transaction of preliminary business, was held on Wednesday last; the first general meeting on Thursday; the various sectional meetings continued until Tuesday next; and the concluding meeting will take place on Wednesday, the 21st, where the awards of money will be made, and the sessions explained.

The agricultural section at the Cork Railways is prepared for exhibition of philosophical apparatus, machinery, manufactures, models, &c. An exhibition of the pictures of native artists takes place at the Rooms of Arts, and the Cork Agricultural Society will hold their annual exhibition, on Thursday, the 24th inst. The only extension is one third for the latter day, to expose the hardware and iron wares, and view the geological sites in the neighbourhood. The raising the charge from what was originally 11s. to 30s. in 1870, has always been attended, in a great degree, against any good which the society might effect, and this will, in the case in Cork, serve particularly against the admission of local members. We shall give, as usual, an interesting and general summary of the whole of the proceedings.

## PROCEEDINGS OF PUBLIC COMPANIES.

## GREAT WESTERN RAILWAY.

The sixteenth half-yearly general meeting of the proprietors was held at the terminus, at Bristol, on Thursday, the 17th inst., CHARLES RUSSELL, Esq., M.P., in the chair.—After the usual routine business, the CHAIRMAN stated that the purchase of the Cheltenham line had been completed, which would effect a saving of 40000l. per annum. After the completion of the line, which would cost about 900,000l., and taking into consideration what would be received from the Bristol and Gloucester Company, this line would cost about 30,000l. per annum. He further stated, that application had been made to them to assist in the formation of the line from Exeter to Plymouth, by deputations from the various companies interested. The proposition which would fall on the Great Western Company was 150,000l., or about 4000l. a-year, and it was considered that the extension of the traffic would render such outlay remunerative.—The report was read, which showed the half-year's income to have been 330,847l. 10s.; as compared with the first six months, the passenger receipts had somewhat diminished, but there had been an increase on goods' traffic of 2916l. 11s. 3d. The Bristol and Exeter line had been extended 20½ miles since June, 1842. The expenses of working the line have been decreased during the past half-year by 5350l. The total sum available was 82,066l. 6s. 9d., out of which the directors recommended a dividend of 2½ per cent. for the half-year. A portion of the permanent way between London and Maidenhead had been re-constructed at a cost of 17,783l. 7s. 11d. The report concluded by calling attention to the plan of a line to Plymouth, as mentioned by the chairman.—The meeting was then made special, for the purpose of giving authority for the purchase of the Oxford Railway, and to exercise the powers conferred on a company by 6 Vic., cap. 10, for making a railway from the Great Western line, at Didcot, to Oxford, as detailed in the report.—The report and accounts having been unanimously received and adopted, Mr. HALL moved a vote of thanks to the chairman, which was carried by acclamation, and the meeting separated.

## LONDON AND GREENWICH RAILWAY COMPANY.

On Tuesday, an adjourned meeting of this company was held at the London Tavern, to receive the report of the committee of inquiry.—The chair was taken by J. WILSON, Esq., who having apologized for the absence of several of the directors, Mr. MONY (chairman of the committee) stated the result of the inquiry. He said, that with regard to their own line, they had made such inquiry and propositions as would, no doubt, tend to develop the traffic and promote the interest of the proprietors. They had suggested that there should be three different classes of carriages—the first to be of the first class, the second at 6d., and the third at 4d.; the latter of which was recommended to be of great importance to the public accommodation. They also recommended for the first class carriages annual tickets at 11 guineas, and second class at 10 guineas. With regard to daily tickets, they would fix them at 1s. for the first class, and 10d. for the second. There was a subject connected with the third class carriages which had occupied their attention; it was some substitute for seats, which would take up two mod. room, in place of which they recommended rails at convenient distances, for people to lean against. In respect to the other companies, they hoped to conclude some arrangement which would be beneficial and just to all parties. The Croydon Company seemed to think, that all they could show they made over their own line they were entitled to; and the same with respect to the Brighton Company. The South Eastern, also, seemed disposed to allow them the full benefits of the mileage principle. The Brighton Company were not inclined to give up the arrangement they had already made; but he hoped they might still be brought to admit that it was the best principle. That was the position in which they stood; but, if they would permit an adjournment for about ten days, he had no doubt they would be able to come forward with something more matured on the part of those companies.—Mr. WILLIAMS read the report, which was warmly similar to the chairman's speech.—It was moved by the CHAIRMAN, and seconded by Mr. JONES, that the report be received, and entered on the minutes—which was carried unanimously.

After some observations from Mr. Kettling, Mr. Hill, Mr. Corney, and the Chairman—Mr. HIGGINS proposed that Mr. Estlin should be added to the committee, which was objected to by Mr. W. A. WILKINSON (the chairman of the Croydon Company), and, after some discussion, the motion was negatived.—Mr. McLAVER made some observations on the plan of the committee, which, he said, after all, was merely offering them 12 per cent. to deal with, and, in that case, he thought there should be some addition to the committee.—After some further discussion, Mr. HIGGINS proposed a vote of thanks to the chairman, which was seconded by Mr. SCRIVENOR, and passed unanimously.—The meeting then adjourned for ten days, when a further report will be presented.

## PACIFIC STEAM NAVIGATION COMPANY.

The first annual meeting of the shareholders in this company was held on Friday, the 18th inst., at the offices, in Antislavery.—The chair was taken by GEORGE BROWN, Esq., who apologized for the extreme length of the report, and, after some other observations, requested Mr. TAGGART (the secretary) to read it to the meeting.

From this document, it appeared that the operations of the company had been so greatly impeded, through the Porcupine not taking fire, and the loss of vessels with this mineral, and the steamers *Pora* and *Chin* being laid up for want of fuel, that the total loss on the trading operations of the company since 1841 amounted to 15,000l., and that about 90,000l. additional capital would be requisite, to build another steamer, and for other purposes, which would insure, in the opinion of the board, a successful result for the future. This would make the total outlay 111,040l. A great advantage was expected from the discovery of coal mines at Tahiti, for the supply of the steamers.—The cash in hand was 3100l.

Mr. BACON wished to know if they were going to raise this additional capital, and on what terms it would be raised.—The CHAIRMAN said the terms were not sufficiently matured to enable him to answer the question at present.

Mr. H. DE CASTRO gave the directors great credit for the best endeavours to promote the interests of the company, but regretted they had not called the proprietors together before, even if it had been to communicate their losses—as some resolutions might have been agreed to by the meeting. He also doubted very much of the realization of the prospects held out in the report, of 14½ per cent., and also of the utility of spending the large sum required for another steamer, as he thought there would be no sufficient trade or freight for three steamers. Still, under the circumstances in which they were placed, he would move the adoption of the report.—JOHN AINS SMITH, Esq., M.P., begged leave to second the motion, and would observe, in reply to Mr. De Castro, that, in building a third steamer, they were not disposed to look so much to the profit it would realize, as to its necessity, in order to supply the place of either of the other two, in case of their being laid up from accident. He thought the trade of South America would be greatly commensurated by the addition of another steamer; and, as he was sure the directors had only the prosperity of the company in view in that recommendation, he would second the motion.

Mr. TYLER thought it inadvisable any longer to continue the company, as there was not a prospect of going on to advantage. He stated that by not having contracted with Mr. Wilson, of Liverpool, for the steamers, they had incurred a loss of 18,000l.; and from the loss by the coal taking fire, and other causes, they had absolutely thrown away between 30,000l. and 40,000l.

—The CHAIRMAN, in reply, said that in 1841 they had not a particle of information to communicate, and what was the utility of calling a meeting. From the calculation (which had been made from the actual expenditures of the company), it appeared that the charges for the future would be about 20,000l., and that the average earnings of the two steamers would be about 4000l., which would give an average profit of about 14½ per cent. In respect to the steamers, they could not be contracted for in time by Mr. Wilson, which was the reason of their being contracted for in London.—After some observations from Mr. BROWN, Mr. TYLER, and other proprietors, an amendment was proposed by Mr. AINSWORTH, for winding up the affairs of the company.

Mr. FRANCE (the company's solicitor) said on motion of the kind could be entertained, except at a special meeting for the purpose; when the motion was withdrawn, and the report was adopted unanimously.—Mr. TEMPLER, without opposition.—In answer to a proposition, the CHAIRMAN said that the shareholders were only liable for the amount of their 10l. shares by the terms of their charter. In respect to the amendment, if it had been carried, the consequences would have been most disastrous to themselves, more particularly now as they had overcome difficulties, and were in the way to work profitably for the shareholders.—After some observations from Mr. De Castro and others, the meeting separated.

BRITISH IRON COMPANY'S BILL.—In the House of Lords, last night, on the motion of the Earl of Shaftesbury, the standing orders were suspended, so far as related to the British Iron Company's bill, and the committee on the bill was ordered to meet on Monday, at eleven o'clock.

CLARENCE RAILWAY.—We understand the directors have declared a dividend of 5 per cent. for the half-year, which is now in course of being paid to the shareholders in full.

ON FIRE IN THE METROPOLIS.—We understand the Government have a measure for next session, to be brought forward by the Earl of Lincoln, for the "protection of the public against the loss of life and property by fire." It is to be hoped that every fact connected with the working of the present system will be well considered before this is brought in, as it will share its permanent necessity. In relation to this subject, there is an important plea applicable for the purpose existing at this moment, due to the ingenuity of a Mr. John Kroyer, who for a number of years has applied himself to the study of extinguishing fires with safety and effect.

## RAILWAY REFORM.

A work has just issued from the press under the above title, which professes to have for its object the impartial consideration of all the abuses under which the present system labours, and suggesting such alterations in all the details of working, fares, &c., as shall not only be advantageous to the public, but tend to the ultimate profit of the proprietors themselves. To use the words of the author, he proposes, first, "to institute an inquiry into the railway system, as it has been established, and is now carried on in this country;" and second, "to consider to what extent it could be modified, should it be found desirable, without injury to any party, and benefit to all." Having considered these two propositions, by pointing out the difference in the charges to the public, between the Belgian lines, wholly constructed by the Government, and those in this country, which are entirely the result of private enterprise (how far impartially we must leave to his readers to determine), he proceeds into a consideration of two important points—viz., first, the financial position of railways; and, second, the power given to them by the legislature, and the probable exercise of this power for the general convenience of the public, and interference of the country, this he does evidently in a dispassionate and fair manner, to the present practice of railways, and shows that though, in some few instances, as the Black and White, Greenwich, &c., they have gained by a reduction of fares, the directors of the large lines evidently find it to their advantage to keep theirs to the maximum point, although in nearly all cases, considerably under the amount allowed in the Acts of Parliament. He then enters upon a list of evils which he considers inherent in the system of monopoly existing, and some interesting useful matter is given. He proposes, first, either to oblige the companies to adopt a uniform rate of fares, indemnifying them for any loss which might occur; secondly, for Government to agree to pay a certain fixed sum per annum; or thirdly, to purchase, at the current price, all the railway property in the kingdom. Commercial as either of these proposals may appear, taking into consideration the present extent of railway property in the kingdom, amounting to 63,000,000l., the subject is handled with much confidence and considerable ingenuity, and the pamphlet closes with an appendix, which is a perfect description of all the railways of Great Britain and Ireland, sufficiently explicit to supply a deficiency long felt—viz., a popular description of the railways of the kingdom, and from which we now commence, and shall occasionally resume, an opportunity of what may be considered as a series of historical extracts:—

ABINGDON AND FORDE—18½ miles: There was here not a single public conveyance until this line was opened, and now from 300 to 400 passengers pass daily. On this line there are in all twenty-three bridges; the Act passed in May, 1836, and the line opened in 1839; the original capital was 70,000l., subsequently increased to 140,000l., and the line cost 136,000l. The traffic for the past year was 200,000l., and the first dividend of 2½ per cent. was declared at their meeting in June last.

ABINGDON AND JOHNSTON—6 miles: The Act for this line passed in 1837, and it opened in 1839; the receipts for the past year were 4700l., of which sum was the amount of carriage of 50,400 tons of coals.

ABINGDON—7 miles: This line joins the London and Birmingham at

Ting, and is leased to that company for 2500l. per annum.

ABINGDON—6 miles: This line is in direct communication with the

Stamman Railway, with a branch to Moulton; it is in a district rich in

minerals, and has tended in no small degree to develop the wealth of the

country. The receipts for passengers in the half-year ended July 3, 1849,

were only 3000l., the principal revenue being derived from coal, 316,000 tons

having been conveyed in the above period.

BIRMINGHAM AND DERBY: This is an important line of forty-eight

miles in extent, forming one of the main links between the metropolis and

Yorkshire; the Act of Parliament was passed in May, 1836, and the line

opened in 1839; the original capital was 800,000l., afterwards increased to

1,050,000l.; this line has turned out a bad speculation, great opposition

existing between the company and the Midland Counties Railway. The

number of passengers in the half-year ending the 31st Dec., 1849, was 90,000.

BIRMINGHAM AND GLOUCESTER—45 miles: This Act passed in April,

1836, authorizing a capital with loans of 1,300,000l., afterwards raised to

1,441,660l. This line has not yet paid anything to the shareholders, and the

number of passengers has decreased from 193,374 for the half-year ended

31st December, 1841, to 156,373 for the corresponding half-year of 1843.

BISHOP AUCKLAND AND WEAVER—3 miles: This railway branches

off from the Stockton and Darlington, and, after crossing the Wear, it ter-

minates at Walsingham-road. There is one tunnel, and twenty-two bridges.

It was constructed in 1838, and cost about 100,000l.; there are no passen-

gers, and all the revenue is derived from the coal carried; the principal

proprietors being those persons interested in the coal trade.

BOLTON AND PRESTON—14½ miles: There is no county in England (per-

haps excepting Durham) that is so interested with railways as Lancashire,

not a mile can the passenger proceed but he may find a railway. This line is

not finished to the Preston end, but there are two miles opened to Chorley.

When completed, this line will form a link in the great chain of railways,

which will connect the north and south parts of the empire. For the year

ending 30th June, 1849, the number of passengers carried was 80,300.

BOLTON AND WARRINGTON—15 miles: This line was begun in 1839, and

finished in 1844. It commences at Warrington, close to the river Camal,

runs parallel to the river as far as Westworth, from whence there is one

branch to Bolton, 14 miles, and one to Rother, 1 mile. There is but little

traffic, the Parliamentary duty for the last year having been only 131, 11s. 11d.

This is the only public railway in Cornwall.

BOLTON AND LEIGH—19 miles: The Act for this railway was obtained

in 1835, and the total amount authorized to be raised was 100,000l.

The traffic on this line has somewhat fallen off, the receipts in 1838 having been

6831l., while for the year ending June, 1849, they were only 5830l.



## KING'S COLLEGE, LONDON.—DEPARTMENT OF

**ENGINEERING, ARTS, MANUFACTURES, AND ARCHITECTURE.**  
 THE CLASSES will be RE-OPENED on TUESDAY, the 1st of October next.  
**MATHEMATICS**—Professor the Rev. T. G. Hall, M.A.  
**MECHANICS**—Professor the Rev. H. Moseley, M.A., F.R.S.  
**CHEMISTRY**—Professor Daniell, F.R.S.  
**CHEMICAL MANIPULATION**—W. A. Miller, Esq., M.D.  
**EXPERIMENTAL PHILOSOPHY**—Professor Whiststone, F.R.S.  
**GEOLOGY**—Professor Anstey, F.R.S.  
**PRINCIPLES AND PRACTICE OF ARCHITECTURE**—Professor Hosking, F.R.S.  
 and Mr. A. Moseley.  
**ENGINEERING AND ARCHITECTURAL CONSTRUCTIONS**—Prof. Hosking.  
**ARTS OF DESIGN AND ARCHITECTURAL ENRICHMENT**—Professor Dyce, M.A., F.R.S., Director of the Government School of Design.  
**MACHINERY**—Mr. E. Cowper.  
**GEOMETRICAL DRAWING**—Mr. T. Bradley.  
**MINERALOGY**—Mr. J. Yessent, F.G.S.  
**LAND SURVEYING AND LEVELLING**—Mr. H. J. Castle.  
**WORKSHOP**—Mr. W. H. Heister.  
 Fees and tickets enter on conditions for any special lectures which they may desire to attend, payment of the fees for the same.  
 Further information may be obtained at the secretary's office.  
 AUSTIN I. J. LONNDALE, Principal.

**LIVERPOOL POLYTECHNIC SOCIETY.**—The council of

the LIVERPOOL POLYTECHNIC SOCIETY announce, that they will  
AWARD, at the close of the present season, PRIZES, in money or a medal, for  
COMMUNICATIONS, of adequate merit, on the following SUBJECTS:—  
You compete for the best Essay on any subject connected with the Objects of the  
Society.  
Five Pounds for the best Mechanical Drawing.  
Five Pounds for the best Model of Machinery, showing the latest improvements.  
Five Pounds for the best Model of a Merchant Vessel, showing the latest im-  
provements.  
Five Pounds for the best Ornamental Iron Casting, combining perfection of work-  
manship with good taste.  
All communications to be forwarded, carriage paid, addressed to the "Secretary  
of the Polytechnic Society," at the Royal Institution, Liverpool, on or before the  
15th of November, 1841.  
All models and drawings will be returned.  
All communications read before the ordinary meetings of the society. During the  
year, will be entitled to compete for the prize.  
Any further information may be obtained by application to the Secretary,  
Royal Institution, Liverpool, August, 1841. C. F. SALT, Secretary.

Empowered by Special Act of Parliament (IV, Viet. cap. IX.)

**BRITANNIA LIFE ASSURANCE COMPANY,**  
1, PRINCE STREET, BARK, LONDON.  
CAPITAL—ONE MILLION.

This Institution is empowered by a special Act of Parliament, and is so constituted as to afford the benefits of life assurance, in their fullest extent, to policy holders, in general, and under special conditions, to those who can be obtained in other offices.

The decided superiority of its plan, and its claim to public preference and support, have been proved, incontrovertibly, by its extraordinary and unopposed success. Among others, the following important advantages may be enumerated:

A most economical set of tables—compiled expressly for the use of this company.

Most authentic and complete data, and presenting the lowest rates of assurance that can be offered without compromising the safety of the Institution.

Immediate payment of premium, on which rapid remuneration for securing loans or debts, a loan being repaid when required on a policy for the whole term of life than in any other office.

Premiums payable either annually, half-yearly, or quarterly, in one sum, or in a limited number of payments.

A board of directors in attendance daily at Two o'clock.

Age of the assured in every case admitted in the policy.

Claims payable within one month after presentation.

Medical attendance contemplated in all cases for their reports.

Extract from increasing rates of premium, for an assurance of £100 for whole term of life—

Age.	ANNUAL PREMIUMS PAYABLE UNITED				
	1st 5 years.	2d 5 years.	3d 5 years.	4th 5 years.	Remainder of 100.
20	\$1 1 4	\$1 5 10	\$1 10 11	\$1 16 9	\$10 9 8
30	1 0 4	1 10 8	1 12 1	2 7 4	2 17 0
40	1 10 1	2 4 4	2 14 0	3 7 3	4 9 4
50	2 10 7	3 0 4	4 0 3	5 6 3	6 15 7

Included photographs, and staff requests information as to the means of collecting  
 specimens, may be obtained at the office. **PETER MORRISON,**  
 Director, U.S. Fish and Wildlife Service, Washington, D.C.

**VICTORIA LIFE ASSURANCE COMPANY.**

RESIDENT DIRECTOR.

**For J. DICK, Ald., M.P., Chairman. | For J. HAWES, Esq., Deputy Chairman.**  
**Benj. Barnard, Esq. | Charles Baldwin, Esq.**

Principal advantages are offered by this company. Thus—Parties assuring the lives of others may make their policies secure, notwithstanding the life assured may be out of the limits of Europe, without the necessary permission of the directors which has previously obtained.

Grants of half the premium for the first five years allowed on policies effected for the whole term of life.

Assurances may be effected with or without profits—on an ascending or descending scale, or at short periods.

Advances made to assureds on real or unimproved personal security, for terms not exceeding three years, or payable by instalments.

Attention is particularly requested to the detailed prospectuses of the company, which may be obtained at the office, in King William-street, City, or by letter, addressed to the secretary.

**WILLIAM RAYNA, Actuary & Secretary.**

**YORK AND LONDON LIFE ASSURANCE COMPANY.**

**NEW WILLIAM STREET, LONDON.**  
**Empowered by Act of Parliament.**

— DIRECTORS —

**EDWARD FREDERICK YOUNG, Esq., Chairman.**  
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James Buchanan, Esq.  
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George Houston, Esq.  
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Sir John Smeaton, Esq.  
Edward Thomas Whitaker, Esq.

The expediency of the scheme of assurance adopted by this company, will be proved the fact that the provision required by a house owner to secure a title on the life of a person in the twentieth year of his own age, in this office, bears 4/10 to 1/10 to 1/20, whereas at other ages are effected on equally favorable terms, and thus the insured has an immediate income instead of a chance dependent upon longevity and the period of his life, the return of which is a limited one, and of course, the advantage offered by this company is still greater—no part of the profits of a house owner being ever allotted to stock-assurance.

Properly, therefore, being placed to meet the circumstances of all who desire to provide for themselves or those who may survive them by assurance, either as a source of income, or as a fund to be used at the office, on share, or of the agents.

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On the Minnesota River. — (From a Correspondent). — Recent cold days have to work again on all the rest of Europe, and the nearly frost of this hotel (1000 pounds, or 15,000 lbs.) is sufficient to heat from forty fifty shingles. The shingles require had those at first, and the copper, which also covered shingles by hand, sent to another iron shingles. By the rest part of these shingles come to the mind is Pennsylvania.

Major and Minnesota Railway. — Since the passenger's train arrived (coming on this line the weekly number of passengers has been coming on the increase; the others for the last week was upwards of 1000).

Minnesota Phosphate. — Minnesota's Phosphate. — We have already stated at an article had been brought to the representatives to Francis of Mr. Eltinge, the proprietor of a patent in this country, for the new process of using by themselves to a bank of gold and silver, against M. M. Stone, B. H. and others, for patent; and that a new article had been brought by our parties, with a view to having it declared that Mr. Eltinge's patent was null and void, on the ground of the process being public property. The article having come before the Chief Justice, on an appeal of one of the parties on a judgment of the Superior of Minnesota, a source of experiments was made; and, on Saturday, the court, after a full and detailed report of the parties, and certain dispositive of the process, gave judgment to reverse the constitutionality of Mr. Eltinge's, by declaring that, although the gold and silver, as used by that gentleman, had long been known as a chemical discovery, he was the first person who had applied it to the grinding of gold, and, therefore, his patent was good. M. M. Stone, B. H. and others, therefore, declared to have no right to use the same process, and continued to all the country. The only which occurred in, at, and, — (Continued).

**PUBLIC COMPANIES**  
**MEETINGS**

MARITIME.		
Porter and South Shields Railway	Offices, Goldenhill-buildings, Ang.	21
or Leasing Company	London-buildings	21
Taff Vale Railway Company	Grand Central Hotel	22
London and Blackwall Railway	London Tavern	22
Gloucester and Glasgow Railway	Offices, Glasgow	27
Maryport and Carlisle Railway Co.	Aquariae	28
Bristol and Exeter Railway	White Lion Hotel, Bristol	28
Newcastle-upon-Tyne Marine Ass.	Newcastle	28
West Durham Railway Company	George and Vickers	24
Birmingham and Gloucester Railw.	Waterloo-street, Birmingham	24
Eastern Counties Railway Co.	Station, Shoreditch	24
Bristol and Gloucester Railway Co.	White Lion Hotel, Bristol	24
London and Greenwich Railway	London-buildings	24
Clarnum Railway Company	George and Vickers	24
Hungerford & Lambeth Bridge	9, Villiers-street, Strand	24
Consolidated Trestle Mining Co.	Office, n. Midford's-court	24
Hartlepool Dock and Railway Co.	Hartlepool	25
Birmingham and Derby Railway	Lawley-street, Birmingham	25
Chesham & Gt. Western Union	Watson, Chesham	25

## NOTICES TO CORRESPONDENTS.

**THE MINING JOURNAL** is regularly published about Two o'clock on Saturday afternoon, at the office, No. 20, FLEET-STREET, where it can always be obtained and there is no cause for irregularity in its supply, in town, either than neglect on the part of the agent through whom it is ordered; but, as respects its transmission to country subscribers, the blame is shared with the Post-office authorities.

**THE MINING JOURNAL.**

Mailway and Commercial Gazette.

LONDON, AUGUST 19, 1843.

We regret to have occasion to advert to the "strike" on the part of those employed in the copper smelting establishments at Swansea, as such must tend materially to injure the interests of the miner and mine adventurer, not to observe on the serious effect produced on the smelter. The consequence of a strike of this nature cannot be calculated upon, or any estimate made, by comparison with other manufactures, inasmuch that the system, as applied to the purchase of ore, is, in itself, altogether different from the general course observed in the purchase and sale of other articles of commerce. For instance, we may adduce the sales by ticketing in Cornwall and at Swansea—the former being weekly, and the latter alternate weeks; the amount being, on an average, 30,000*l.* or 33,000*l.* weekly. These sales are effected at a month's credit, on a month's bill being given at the expiration of such period—and, consequently, the smelter has to provide for the payment of the

Let us, then, suppose that his smelting works are suspended—that he has no means of converting his ore into merchantable copper, and thus providing for their payment as the time comes round. We can very readily guess the consequences which must result. The smelter not requiring the ore, having an ample stock on hand, and without any reduction going on, naturally says, in the absence of the manufacture and sale of cake or sheet copper, “I am no longer a buyer of the crude ore; my capital is, in a measure, locked up, and it is only under circumstances of a highly favourable nature that I will become a buyer.” Let us, then, consider what are the favourable circumstances which shall induce him to become a purchaser, or to increase his stock of ore. The answer is most readily—reduction in price. Here, then, we find that the miner is the sufferer. The workmen employed by the smelters having struck wages—or, rather, after the proposed reduction—the smelter once says to the miner, who is dependent on the sales of ore for his means of prosecuting the mine, “I cannot take your ore unless reduced rates, inasmuch that I have no means of rendering it available;” the miner is compelled to sell—the smelter gets an increased stock of ore at a depreciated price—and holds the miner henceforth at arm’s length. Another consideration—and, by no means, a slight one—is, that on every ton of ore, no matter whether the standard for its produce be at 140 or at 100, the charge of £ 13s. per ton for reducing charges is deducted from the price of the ore—so that it will be at once seen, ores at 140 standard, paying £ 13s., renders the charge upon the miner, with a reduced standard of 100, of upwards of 70s. This, in itself, is a matter of serious moment, and at once accounts, not only for the depreciated value of our mines in Cornwall, but the price quoted in our weekly Times Review.

It is right, however, that we should say a word or two upon the "strike" which thus so seriously affects the miner, in an indirect manner—for there can be no question but that the smelter, giving the power in his own hands of controlling the market, as well as the price of ore, will take care that he does not sacrifice his interest for the benefit of others. One main objection—and so it appears well grounded—on the part of the operative is, that, whether copper was 100¢ or 110¢ per ton, no advance was made the working man; but because a decline takes place, attributable, a great measure, to the smelters themselves, from the adoption of the new tariff, then a reduction is made in the wages. We consider such a course unjust, and—with the power possessed by the smelters, we should say—dishonest to their workmen; they have a means of giving them fair wages for their labour; and should say they have not (on which we would raise issue)—we then say, the act which has reduced their profits—that of the operation of the new tariff—they have themselves to thank for. They ought to realize a large profit—let them then put up with the same consequent upon their own acts, but let not the industrious workman be sacrificed for the advantage and benefit of the smelter. So, on the occasion of the legislative enactment, thought only of his own interests, and would willingly have even advanced the wages the operative on his establishment at the cost of the home miner. To him, no matter from whence ore came, so that he made his profit. We shall, however, have occasion to discuss this matter at greater length, in presenting some statistical tables, applying to our produce, exports, and imports, of copper and tin, both as respects ore and metals.

It was our intention to have entered at some length into the opinion of the tariff, more especially as relative to our tin mines, which may be said to be ruined—and, indeed, it is questionable whether or whether we shall have a tin mine working in Cornwall at twelve months from the present period, so destructive have been the effects of the Mineralogical measures as regards this branch of our mining industry. We find that Banca tin can be purchased in our market at 80s. per ton; and when we compare that with the price which British tin obtained some eighteen months since, it requires no argument or further illustration to prove the injury done to home mines, by the adoption of the measure on the part of Government. The endeavours on the part of Sir R. Peel, and his

coadjutors to please all, reminds us of the fable of *The Old Man, his Son, and the Ass*. Its application is too ready to require one word further.

In referring to the tin mines, we are aware that they form a minor interest in the operations in Cornwall, and are of less importance (whether considered in a mining, smelting, or commercial point of view) than those of copper. As the latter interest, however great, has not felt directly so serious an injury as that inflicted on the tinners, although the price of copper and the standard have been considerably depreciated, we have been led to notice the tin mines in the first instance.

The work itself which has been produced on the copper mines cannot, perhaps, be better illustrated than by selecting some of the principal mines of Cornwall, giving their returns, standard, price, and dividends—such we have in preparation, and hope to be ready next week, when we shall present it to our readers; indeed, it is only by statistical details that we can draw a fair comparison.

We last week briefly noticed the determination of the Committee appointed to inquire into the state of the laws respecting Joint-Stock Companies, of abandoning the investigation, on account of its importance, and leaving it to the consideration of the next session—whether such inquiry should be revived, or otherwise. The subjects brought under their notice, we should have thought, would, in their minds, have established such frauds, that, in common justice to the community at large, they could not have separated without making a report upon the evidence they had collected. It may be said, that they had not finished their labours; but, with the uncertainty of another committee being appointed—and, further, whether such committee would be composed of the same individuals—we feel that it was the bounden duty of the chairman and members of the committee to have reported to the House the result of their labours, and the opinions entertained by them on the subject, from the nature of the evidence advanced. It is true, that, in the course of their inquiry, they might have found that some schemes were not quite so bad as the Talacre, the West Cork, the Arigna, or the bubbles of WILLIAM MILLETT THOMAS; but, as we believe it is an admitted axiom that “two blacks will not make a white,” and *vice versa*, we cannot understand why the committee should not have reported upon those particular companies, of the “movements” of which they were in possession of ample evidence. If, indeed, it should be said that the evidence was not complete, then, we say, more culpable are they, to bring to an abrupt close an inquiry which—no matter at whatever stage it had been stopped—should have been perfect in itself. We complained, on a former occasion, that their proceedings were secret. We hate secrecy; it is unfair to all parties—even to the accused; for his repudiation of the charge—if such he can advance—is not given to the world. It may be said, the charge preferred is not publicly put forward by the committee, in their official capacity; but we would ask, is not the conduct of the parties, and their connection with the several schemes, sufficiently notorious, to render it highly desirable, that, if any doubt exist in favour of the accused party, he should have the benefit? We fear that no good result will issue from this inquiry; the members of the legislature—or at least a portion of them—are so mixed up with joint-stock companies, and are so much indebted to them—not only for interest but capital, as well as the close connection which exists as regards relatives and constituents—that we apprehend there is but little chance of even-handed justice being done, except it is through the medium of the press. The exposure of abuses will ever be our object, while the development of our mineral resources, and the advancement of our mining interests, are the bases on which the MINING JOURNAL grounds its claims for support.

## RAILWAY REFORM

[At the particular request of an old correspondent, we give publicity to the following report—regretting, however, that, from the late hour at which we received it, and the pre-occupation of our columns, we are unable to append those remarks we should have wished.]

public meeting was held at the King's Arms, City, on Thursday, the 7th instant, for the purpose of considering the necessity of petitioning Parliament for railway reform.—The CHAIRMAN (J. Falsbourn, Esq.), in opening the business, said this was a subject of very great importance—it was hardly possible to over-estimate it. Locomotion was one of the great necessities of life; and nothing could be more absurd or more ruinous to the best interests of the nation, than the trusting of any monopoly to private irresponsible individuals, whose duty it was to promote the pecuniary interests of their constituents, however detrimental such a course might be to the public good. His attention was first drawn to the subject about a fortnight since, by a leading article in the *Spectator* newspaper, on a pamphlet entitled *Railway Reform*, and subsequently in the *Athenaeum*, when a long and able article was devoted to the same subject, and the principles and details of Mr. Rowland Hill's scheme gone at length into. On one point he believed every person would agree—viz., that if the main object of this pamphlet could be carried into effect, and a uniform low tariff be substituted for the present high and fluctuating one, it would be of incalculable advantage to the nation—not confined to one particular class, but extended to every individual in the community. It costs, from here to Liverpool, by a first-class carriage, 3*s.*, and by the third-class carriage 1*s.* 7*d.* According to the proposed scheme, those fares would be reduced to about 1*s.* and 4*s.* 6*d.* On the Dublin and Kingstown Railway it appears that there is one class of passengers (according to the directors' last report) carried at the rate of half a farthing per mile, which, at that rate, from here to Liverpool would be only 2*s.* 3*d.* Can anything run more clearly the unsoundness and absurdity of our present system? On one line 17*s.* is charged—on another, for the same distance, only 5*s.* 3*d.*! It would be impossible to follow the author of *Railway Reform* through the mass of documentary and statistical evidence he adduces in support of his views; but there was one point which it was necessary to advert to, and that was, the amount he proposed to pay to the present shareholders. He believed there was not a gentleman in the room but would join with him in avowing any proposition that would have the effect of injuring no shareholders to the amount of a single shilling. In the classification of railway property, the cost, value, receipts, expenditures, net profit, and their details, are put down separately, for each railway in the kingdom, and that the London and Blackwall cost 1,225,000*l.*, and it was valued 642,000*l.*; the Greenwich cost 1,019,000*l.*, and was valued at 679,000*l.* The author had laid it down as a principle, that all unfortunate speculators in railways should receive a bonus, varying from 5 to 20 per cent., to make up for their losses—that is, so much over the market price of their shares, now, with regard to these two railways, the maximum of that rate has been considerably exceeded—as we all know that the shares of these two companies in the market do not exceed one-fourth of their original cost. There is but one subject more to which he would allude before he sat down, as seemed to him great misapprehension existed in regard to it. It is supposed by many parties that according to the proposed scheme the management of the railways must be intrusted to the direct care of the Government, or, at all events, to some authority emanating directly from it, that is a complete error—a consolidation of stock is absolutely necessary, and not a controlled management; this is noticed in the Appendix. What wanted is, the guarantee of Government for the security of capital and interest; that security makes G*ld.* equal to 100*l.* If a party invest 2000*l.* in a railway, or any other fluctuating property, and the same amount on Government securities, we all know that the G*ld.* in the one case is, in his estimation, fully equal to the 100*l.* in the other—the difference between those two sums would simply make up the loss incurred by the recent falls, and, therefore, the present system might still be carried on, leaving the directors of the different companies the same uncontrolled irresponsible power as heretofore, with the exception of adopting a low and uniform tariff. He would give his warmest support to a petition to Parliament on the subject.—Mr. WILKINSON, in a long and able speech, dwelt upon the treatment of shares of the poorer classes, who travelled in the third-class trains.—Several other gentlemen addressed the meeting, and alluded to both Houses of Parliament, praying the railway reform, was passed in.



I now proceed to redeem my pledge, by declaring to my professional and practical brethren my opinion as to the best method of constructing and keeping up a working plan. It may be inferred, that some twenty-five years' experience has brought me acquainted with all the methods in use, and, after a full investigation of the merits and demerits of every one of them, I have long found that constructing on meridional and equatorial lines is by far the most convenient and superior method. Practical men require but little explanation. Let your sheet of drawing paper be accurately divided into squares, on a scale convenient with the extent of the operations; five fathoms, or thirty feet to an inch, is a favourite scale for a working plan, if the operations are not very extensive. If this scale is adopted, and the side of the squares should be two inches, of course, my will each embrace an extent of ten fathoms in every cardinal direction. The lines should be drawn very fine, but quite distinct, and the levels, winds, and shafts, represented by double lines and varied colours, to prevent confusion, and that every level may be clearly and readily traced by inspection, however irregular its course may be. It will be understood that the faint lines will always represent the cardinal points—or east, west, north, and south—and some of the advantages of constructing a working plan on these lines are as follow:—Every intersection of the squares present a point for placing the centre of the *protractor*, while the radiation of the lines from that centre, at right angles, furnish the means for fixing this instrument in its true position, so that, at all times, whenever it is required to make any additions to the plan, we have always a point clasp at hand for laying down the *protractor* with the utmost certainty, and as these excellent instruments are now made with double limb and vernier scale, the angles may be pointed off with precision to two minutes, or the thirtieth part of a degree—an accuracy which cannot be attained by the improper method of drawing large fixed circles on the plan, or by any other contrivance. Another valuable effect of these lines is, that we can, at any time, readily discover by them the true bearing of the lode, or of any part that has been driven on. For instance, suppose it was required to find the bearing of the lode at any level where thirty drifts had been made, differing in length and direction, but inclining easterly, by a parallel of the adjoining lines, we find that the whole interval and length, or the summing, measures (say) 724 feet, and another 120 feet. By applying the *protractor*, scale of chords, or by computation, the average bearing will be found  $34^{\circ}$  south of east. It may be further observed, that a plan constructed on this principle may easily be proved by trigonometry or computation; moreover, the whole length of every level, and the departure



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which the iron employed was selected and mixed. A simple method was in use there for ascertaining the comparative strength of different qualities of iron, and had been found perfectly satisfactory for practical purposes. A wrought-iron bar, one inch square, was bent into a deeply indented serpentine or zig-zag figure, having three or four bends, each end of the bar terminating in an eye; this was used as a pattern, from which several serpentine pieces were cast of each running of the blast-furnace; they were suspended by the upper eye—and, a scale being attached to the lower one, weights were gradually added until the castings broke. Such a figure was fractured with very little weight, and the method did not afford any test of the actual strength of the metal; but it was simple, and, as the foundry-men could conduct the experiment, it enabled a correct opinion to be formed of the comparative strength of the different kinds of iron under trial, and to make the necessary mixture. The system was used in his foundry whenever new kinds of iron were purchased, and he obtained good results from it.

#### SMELTING OF IRON—NEILSON'S PATENT.

Aware, as most of our scientific readers, no doubt, are, of the usual processes of producing iron from the crude ore, the Dean of Faculty, in his opening speech, on the important case of "Neilson v. Baird and others," tried in Scotland, from the 10th to the 20th of May last (and fully noticed by us on several occasions), gave the details of the improvements in the art of smelting in Scotland in an bold manner, that we are induced to extract the principal points, and which will be read with interest—in doing which, it must be understood, we adopt his language, which, of course, cannot be considered as a technical or practical nature. Those acquainted with the iron trade—or, rather, that of the ironmaster—will not fail to detect some errors. We, however, confine ourselves to the text before us:—For the common purposes of smelting iron ore, blast-furnaces are employed; these furnaces vary in size, from twelve to fifteen feet wide at the bottom, and forty to fifty in height, open at top, and having also an opening near the bottom, for the melted liquid to flow out, and another for the slag, scoria, or glass, which, being lighter, floats at the top of the melted metal, and escapes through the furnace. The ore previously calcined, a limestone for a flux, and the fuel, which consisted of carbonaceous coal, were then placed in at the top of the furnace, and kept alternately thrown in, and filling up the furnace, as the smelting process goes on; the hearth was generally filled with melted metal once in twenty-four hours, and then run into the moulds, and formed "pigs of iron." To keep up the heat necessary, a powerful blast was required; the bellows were worked by great steam or water power, and, as it was supposed by scientific men that the colder the air the greater the make, and the better the quality of the iron, it was the fixed opinion that iron was produced better in winter than in summer, and such was the general process and opinions held in Scotland up to 1828. So general was this opinion, that some manufacturers even used the air before it was admitted to the furnace—of course, only on a small scale, by way of experiment. By this process, coke could also be used, and the cost, in coking, losing 50 to 55 per cent. of its heat-producing power, made it an expensive mode of obtaining the metal, compared with that now employed. In this state of the science, it occurred to Mr. Neilson, that if the air was artificially heated to a very high temperature, the power of the blast on the ignited materials would be greatly increased; this notion has produced a change which has materially improved the make of iron, reduced the quantity of fuel one-half (as coal can now be used instead of coke), and has also reduced the quantity of flux to one-third—the quantity formerly required—giving a better command of the furnace, and a superior quality of iron, while the yield of one furnace is by this means equal to two formerly, the metal being drawn off every twelve hours. Mr. Neilson confines himself to no particular form of vessel, so that it be placed between the blowing apparatus and furnace, and the air heated to the temperature of melted lead, or 600° Fahrenheit, before it is injected on the burning mass; the heat being so intense, the nozzle of the tuyere would be quickly burnt away, and, to avoid this, a spiral pipe passes round it, through which plays a stream of water, which thus protects the tuyeres from the intensity of the blast. The effect of Neilson's hot-blast process, may be inferred from the fact, that the make in Scotland alone increased from 60,000 tons, in 1828, to 300,000 tons a-year at the present time—most of the ironmasters, not only in Scotland, but England and Wales, taking licenses from Mr. Neilson for its use.

Several of the witnesses, from various iron-works in the kingdom, described apparatus for heating air before passing into the furnace, but which generally appear to have been only experiments, and to have been soon abandoned. Some appear to have been ranges of pipes, with quick turns at the ends, and running parallel to each other, made to pass round inside the furnace, and, coming outside, entered the tuyere. Another mentioned was the upright cylinder, placed between the blowing apparatus and the furnace, and with some other modifications of each of them; but, from the general evidence given, it was plain they were only applied to small cupola furnaces, for the purpose of trying their effect, but, from their imperfect construction, and the rapidity with which they were destroyed by the heat, were abandoned soon after their individual formation. Nothing of the hot air principle, as patented by Mr. Neilson, or anything like its extent, could be shown ever to have existed.

From the great importance of this trial, we are induced to give some of the observations of a few of the principal witnesses.—Among these was Mr. Mather, who stated, "that it was a very material improvement—one of the most novel and beneficial known in his time, and created quite a sensation all over Europe, besides what it did at home; it ran contrary to all opinions, notions, and experience; and that the saving of coal where the black-band was used, was equal to 4 tons to a ton of iron."—Dr. A. Fyfe, chemical lecturer, of Glasgow, stated, "that he considered that neither Stirling's, Chapman's, Snelley's, or Hotchell's, patents are in any way anticipatory of Neilson's; and that any one passing heated air into a furnace, through any vessel heated between the blowing apparatus and the furnace was infringing, and, in fact, using, the patent."—Mr. George Buchanan, engineer, gave similar evidence.—Mr. William Fairbairn, of Manchester, was examined as to the properties of various irons, and stated, from the experiments he had been engaged in, the power of resisting a transverse strain, and the power to resist impact, were greatly in favour of hot-blast, it being, in the latter case, 1800 to 1000 for cold-blast; and stated, as an engineer, that if he wanted strong iron, he would take Scotch hot-blast No. 2.—As before stated, the evidence of the defendants went more to endeavour to prove a pre-existing practice of making iron by hot-blast, than to show that hot-blast iron was the weaker.—Some of the witnesses, in general evidence, said they had found hot-blast iron weaker, and would not use them; but, upon the whole, the evidence of the highly-scientific witnesses named was not in the slightest degree shaken, nor the statistics to Mr. Fairbairn's experiments contradicted.

**COPPER MINES IN CUBA.**—We have received some rich specimens of ore from Messrs. McCafferty and Co.'s mine, near San José, about twenty miles from the port of Navitas. We are informed that the vein or ore extends nearly to the surface of the ground; and, as far as it has been penetrated, it increases in thickness and in the richness of its quality. It has been opened at several points within the distance of about a quarter of a mile; and at the depth of thirty feet below the surface, it has been found to exceed ten feet in thickness. Within the year past there have been taken out some hundred tons of mineral, which has yielded, on an average, more than 50 per cent. of pure copper. The whole expense of delivering the ore in Liverpool and New York, including mining, transportation, commissions, &c., does not exceed \$200 per ton; and when that delivered, it will bring over \$700 per ton, provided it yield 50 per cent. The Spanish Government is very liberal in protecting these mines, in admitting free of duties all provisions, implements, &c., which are imported for mining purposes.—*New York Morning Courier.*

**COPPER AND COAL WORKS AT LANSLEVAT.**—The public mind being unfortunately much agitated at the present time from the continued unhappy differences between masters and men in South Wales, all statistical details in connection with the real position of the several districts, must prove of general interest. The following information respecting the copper and coal works on which the town of Llanslevat is dependent, is the result of personal inquiry.—There were formerly two copper-works at Llanslevat, but there is now only one, the other having been closed for three or four years. The remaining one is still at work, the men having cheerfully consented to a reduction in the wages some time since; it employs about 250 persons, receiving a weekly amount of wages of about \$600. The quantity of copper made annually by these works is between 3000 and 4000 tons to melt, in which upwards of 150 tons of coal are used daily; at the town of Llanslevat, and within four miles round, there are five companies carrying on coal-works, employing about 1500 people, whose wages average about 10s. per week each; and I do not find that there is more than one truck-shop in this district, and that one of very small account, the copper men and those of the other works being paid regularly in money.

**CORNWALL RAILWAY.**—A meeting of gentlemen was held at Andrew's Hotel, Bedford, yesterday week, to receive a report from the gentlemen deputed to confer with the Plymouth Board, and to consider the expediency of commencing a subscription for a Cornwall and Devon Railway, with a view to the formation of a company for accomplishing this object. Those present were—E. W. W. Pendergast, Esq., M.P. (in the chair), J. T. Triffitt, Esq., W. Reynolds, Esq., G. C. Fox, Esq., R. Fox, Esq., W. M. Twenty, Esq., J. Vinton, Esq. (of Cornwall), Rev. J. Trevelyan, and other gentlemen.—After the reading of the correspondence with the Plymouth committee, it was resolved, that measures should at once be taken to convene the different parties of the county; and subscriptions were immediately offered to the amount of \$5,000, including \$1000 from Mr. Pendergast, and the like sum from Lady Bessborough.—A permanent committee was appointed, for the purpose of making the necessary arrangements; and a deputation, consisting of Messrs. Wm. Twenty and W. H. Bond, was appointed, to meet the directors of the Great Western Railway Company, at their half-yearly meeting at Bristol, to ascertain the amount and description of assistance which will be rendered by that company towards the formation of the Cornwall line.—Thus far, we are rejoiced to see the Cornwall Railway commenced in good earnest; and we hope in our next publication to be enabled to report still more encouraging progress.—*Falmouth Packet.*

#### STATE OF THE IRON TRADE.

**NEWPORT.**—I am happy in being able to inform you that prospects are rapidly brightening in the great staple of this and the adjoining counties; indeed, that, more than a prospect, an absolute rise of 5s. per ton on pig, and 10s. on bar-iron, has taken place, and with every reasonable probability of such rise being firmly maintained. I do not give this opinion of the probable stability of the iron market upon hypothesis or mere speculative data, but on good and substantial grounds, which have come to my knowledge from unquestionable facts and figures. I have this morning seen the circulars of two great houses, announcing an advance, as before stated, of 5s. and 10s. per ton on pig and bar-iron respectively.—[Correspondent of *Morning Herald*.]

**MONMOUTHSHIRE.**—We have had the pleasure officially to ascertain a fact which we announce with much satisfaction to our readers—viz., an improvement in the state of the iron market.—*Merthyr.*

**MERTHYR TYDFIL.**—It is currently reported here, amongst the working classes, that more flourishing times may be expected in a few weeks. Many orders have lately been received at all the works.—[Correspondent of the *Liverpool Mercury*.]

**WOLVERHAMPTON.**—The present position of the iron trade in this neighbourhood is simply this:—Owing to the very low price of the commodity, it has been thought a favourable time by speculators to make investments in it; some stock, consequently, has been purchased with a view to bringing it into market when advanced prices may occur; and again, large consumers of iron, such as nail-makers, machinists, and others, have desired to place orders on the ironmasters' books, at present prices—(not an "advanced" price—stipulating for the delivery of the iron at different periods—viz., at one, two, or three months' hence. Of course, where an effort to replace stock sold to speculators is making work is going forward—both these sales, so far as a *business* improvement is concerned, must go for nothing; indeed, they may be considered detrimental rather than otherwise; for iron in such hands is sure to come in upon an advancing market, and check the expected rise. Besides, the profit will go to the speculator, not to the ironmaster and his men. With regard to the other class of orders, they, of course, wherever the ironmaster could do so, have been refused. To pledge himself to supply iron, for months to come, at present prices, it is clear could not do either ironmaster or workman any good; in fact, it was nothing else than binding himself for the time to ruin. The low prices are the secret of the increased demand, even slightly increased as it is; to supply it at present prices would not be a step in the way of improvement; and hence, before we talk of real improvement, we must witness a stronger symptom.—*Wolverhampton Chronicle.*

**STOURBRIDGE.**—During the last week there have been symptoms of improvement in the condition of the iron and coal districts of this county. It was stated that one (the largest) master in the neighbourhood of Stourbridge had put on additional furnaces, by which some hundreds of men had obtained employment—the gentleman alluded to was Mr. Foster, late M.P. for Bridgnorth. The statement was true, but it ought to be stated that the furnaces "put on" were, what are termed "padding-furnaces;" such, however, was the physical debility of the men, owing to their recent privations, that when they went to work, they were utterly unable to endure the labour. On the Tuesday morning several of them from weakness were unable to continue their employment, and required rest and additional food before they could proceed with their work—such is the statement of their respective employers. The demand for iron is, as compared with what it was some weeks ago, very good, but the prices, notwithstanding an advance, are still ruinously low. Amongst the small doubtful men little is doing, but the large works are getting into good employ. During the last fortnight the Gospel Oak Works, one of the most extensive in South Staffordshire, situate between Dudley and Bilston, have received an order for 7000 tons of castings for Liverpool. The order, when executed, will amount to not less than 350 boat loads. The business at the works of the Messrs. Williams, Wednesbury Oak, is likewise improving, indeed, from all appearances, now the state of credit in the country is exploded, affairs are likely to be placed and conducted upon a safer and surer foundation than hitherto. There are at present in South Staffordshire, sixty-nine furnaces in blast and seventy-one out. The average of the weekly "make" is 5830 tons. The furnace at work, if pressed, it is calculated, could double this amount of "make," and, as a matter of course, if, in addition, all the furnaces out were in, the manufacture of iron would be quadrupled.—*Chorley Chronicle.*

**BIRMINGHAM.**—We have much gratification in stating that the iron trade is decidedly improving. The reports which have reached us from various quarters are fully corroborated by our Dudley correspondent, as will be seen by reference to our district news.—*Birmingham Advertiser.*

**DUDLEY.**—Commercial prospects, so far as this neighbourhood is concerned, are certainly looking better, and are brightening every day. The iron trade has unquestionably improved during the last fortnight, and so great is now the demand for pig-iron, that the most respectable masters are unwilling to sell at old prices; in fact, pig-iron has already been sold at an advance in several cases. The circumstance of so many furnaces being recently blown out, will, of course, tend to an increased demand from those ironmasters who continue in the trade; but, besides this increase of demand, arising from, and occasioned by, a decrease in the supply, there are evident signs of permanent improvement in the market for manufactured iron. The only legitimate ground for anxiety as to the future, seems to be in reference to the vast number of workmen who have been thrown out of employment by recent failures and stoppages. This appears calculated to give some concern to the reflective mind, and deserves the attention of all, particularly our legislators and those who have it in their power to employ additional labour. As stated in the *Times* of to-day (August 14), the report as to the bank of Dixon and Co. is most satisfactory—a circumstance not a little important in this district, and not a little calculated to cheer our spirits.—*Ibid.*

—It affords us the highest satisfaction to announce that the iron trade of South Staffordshire has shown symptoms of improvement during the past week. Mr. Foster, of Stourbridge, has put four padding-furnaces in blast which had previously been closed, and an extensive order for castings had been received at Gospel Oak Works.—*Arts' Birmingham Gazette.*

#### PROSPECTS OF THE IRON AND COAL TRADES IN AMERICA.

[From Notes by a Man of Business.]  
I have visited the great anthracite coal region of Pittsville, ninety-six miles west of Philadelphia; it is an astonishing district. The business commenced only seventeen years ago, and there are already five or six towns and villages built in the midst of the wildest mountain regions imaginable, containing about 10,000 inhabitants, all supported by the coal trade. Coal can be obtained here in almost unlimited quantity; besides the supply for the neighbourhood, about 30,000 tons are sent down weekly by the canal and railway to Philadelphia, and 30,000 tons could be obtained readily if required. Coaliers earn about \$24, and labourers 10s. per week. The soilers in this neighbourhood are as sober, moral, and intelligent, as any working population I have yet seen, even in America; they are almost all territorialists, and they, their wives, and children, are generally dressed on Sundays, attending their respective churches; each has a cottage and garden, many of them their own; most families have a cow, which they turn into the woods to graze, free of cost; fuel they get free, beef and mutton 5d. to 2d. per lb., butter 1d. per lb., flour 12s. to 10s. per barrel of 150 lbs. The general condition of working men in America is much better than in England, but it is getting worse; there is less demand for labour, and wages are declining. The truck system is likewise practised here to a considerable extent, in a similar manner, and attended with the same evils, as in England.

The manufacture of iron in the states is as primitive as in England; the high duty has done the American ironmasters no service as yet; they complain that their sales and prices are less than before. There are five furnaces at Decoville, near Pittsville, the four largest of which, lately built, have never been in blast; at Shannahan is another furnace that was in blast only six weeks, and is now standing; one at Pittsville is standing; the Lehigh furnaces are standing; Paterson (New Jersey) has ceased making; Elliptic (New Jersey) will be shortly at a stand; the Union now out, besides many others. I obtained a calculation of the cost of a ton of pig iron in Baltimore—\$95. per ton. In manufactured iron, the Americans give all possible encouragement to their own make, and feel no desire to push the sale of British iron. In quantity and quality the Americans are making good progress; some descriptions I examined were of excellent quality, particularly boiler plates. The general complaint against American manufactured iron is, the want of uniformity in quality, but they are improving in this; and, in my opinion, as wages are fast coming down in this country, they will, in a very few years, not only be able to compete with us in price, but in quality in their own market, but in the market of the world. The iron makers are very powerful in Congress, and as long as Carr Lane is greatly allowed, the duties on the importation of British goods will not be materially reduced. They all say that they are quite willing to begin a system of free trade with us, if it be really free trade; but that if we make discriminating laws with respect to British shipping, trade with Britain remains, even, northward, and southward, they will take more to protect themselves; that they have abundant means to produce all the articles they require from us, and that if they are protected a few years longer they will be able to compete with us in the price of everything. Messrs. Keating and Harrison, Philadelphia, have the patent for making the great rearing machines, which will consume a square yard of earth per minute. They have made four of these machines already; two are in the United States (one near London), the other in Russia. They are now making two more for the Russian Government; one, which I saw, will be ready in August. It will lift a stone three tons weight into a cart with great ease. The machine weighs about seven tons; costs \$5, per day for working, and wear and tear, and will do no more work on a single day.

—I have seen, with satisfaction, of the American iron-making machinery, in the *Mining Journal* of the 10th June last.—Articles have also appeared in *London Times*.

#### MINING CORRESPONDENCE.

##### ENGLISH MINES.

###### WOLVERHAMPTON MINING COMPANY.

August 14.—In the 110 fathom level, on the north and south lodes, there is no alteration since last reported. In the 100 fathom level, west of Hitchins's shaft, the lode is much the same, and worth about 5s. per fathom; the lode in the eastern slopes, in the back of this level, is eighteen inches wide, and worth 34s. per fathom; in the western slopes the lode is sixteen inches wide, and worth 30s. per fathom; in the cross-cut, south of Wall's shaft, towards the Flagstaff lode, the ground is hard for driving. In the ninety fathom level, west of Hitchins's shaft, the lode is sixteen inches wide, and worth 10s. per fathom; in the eastern slopes, in the back of this level, the lode is sixteen inches wide, and worth 30s. per fathom; in the middle slopes the lode is one foot wide, and worth 15s. per fathom; in the western slopes, east of Hitchins's shaft, at this level, the lode is twenty inches wide, and worth 30s. per fathom. In the eighty fathom level, east of Wall's shaft, the lode is about two feet wide, and worth from 5s. to 10s. per fathom; ditto west, the lode is ten inches wide, producing stones of ore; at this level, east of the great cross-course, the lode is one foot wide, and worth 14s. per fathom; no lode has been taken down, in driving west on the north lode, during the past week. The slopes in the back of the eighty fathom level are improved; the lode is now eighteen inches wide, and worth 25s. per fathom. In the deep shaft, east of Lady Bloom shaft, the lode is eighteen inches wide, composed of capel, spar, and mudstone. The pitches are looking favourable. T. RICHARDS.

###### UNITED HILLS MINING COMPANY.

August 11.—In Williams's engine-shaft the lode is four feet wide, one foot on the north producing ore. In the seventy fathom level east the lode is four feet wide, two and a half feet ore of fair quality. In the seventy fathom level west the lode is four feet wide, producing but little ore. In the sixty fathom level, east of eastern shaft, the lode is two and a half feet wide, one foot on north part producing ore; in the mine sinking under ditto the lode is four feet wide, three feet of average quality. In the sixty fathom level, east of James's shaft, the lode is six feet wide, ore throughout, but not rich. In the sixty fathom level, west of ditto, the lode is eight feet wide, producing ore of average quality. In the sixty fathom level, west of diagonal shaft, the lode is three and a half feet wide, ore throughout, coarse in quality. In the sixty fathom level, east and west of Nettle's mine, the lode is six feet wide, two feet on the north part producing ore. In the fifty fathom level, east of eastern shaft, the lode is four feet wide, two feet very good ore; in the mine sinking under ditto the lode is two and a half feet wide, one foot ore of good quality. In diagonal shaft, sinking under the sixty fathom level, the lode is three feet wide, producing some good stones of ore. In the mine, sinking under the forty fathom level, east, the lode is three feet wide, ore throughout, but not rich. In Gibbons's shaft, sinking under the twenty fathom level, the ground continues hard. In Turner's shaft, sinking under ditto, the lode is two and a half feet wide, eighteen inches ore of fair quality. In Hill's shaft, sinking under the ten fathom level, the lode is two feet wide, producing but little ore. In the twenty fathom level, east and west of Storey's lode, the lode is eighteen inches wide, nine inches on south part ore of good quality. The cross-cut south, at the ten fathom level, is driving west to cut Storey's lode. N. LANGDON. S. H. FRANCH.

###### TINGROFF MINING COMPANY.

August 13.—I am glad to say, that we have a good course of ore in the mine sinking under the forty fathom level, west of engine-shaft, worth about 30s. per fathom. The forty and fifty ends east are looking well, the former chiefly for tin, the latter for copper ore, each worth about 30s. per fathom. The slopes from the ends of the mine, sinking under the fifty east, are yielding excellent quality ore, worth 30s. per fathom. The sixty east west is worth for ore about 30s. per fathom. The bottom ends are not looking quite so well as last week, but, on the whole, our prospects are good. W. PAUL.

###### TRAILLOUGH CONSOLIDATED MINING COMPANY.

August 14.—At the fifty, east of Good Fortune, the lode is fifteen inches wide, and worth 5s. per fathom. The fifty west is three feet wide, and worth 14s. per fathom. The forty-four west is three feet wide, producing good stones of ore. The thirty-four west is the same size, with stones of ore. At Christine, at the eighty west, the lode is fifteen inches wide, with stones of ore and very wet. At the seventy east the lode is eighteen inches wide, much improved, with five stones of ore. At the sixty east the lode is three feet wide, and very kind. The fifty east is three feet wide, and worth 6s. per fathom. W. SYMONS.

###### WEST WHARF JEWELL MINING ASSOCIATION.

August 14.—The ground in Buckingham's engine-shaft, sinking below the eighty-five fathom level, is a little more favourable. In the eighty-five east, on Wheel Jewell lode, the horse has completely left the lode, and the branch has come into it, two feet wide, worth 5s. per fathom. The eighty-five west, on the same lode, is one foot wide, containing spots of ore. The seventy west, on this lode, is worth 12s. per fathom. The mine in the bottom of the seventy east is worth 30s. per fathom. The seventy east on the new lode is twenty inches wide, of a very promising character. No lode taken down in any other part of the mine since our last. S. EKAN.

###### CONSOLIDATED TRAILLOUGH MINING COMPANY.

August 14.—The lode in the fifty fathom level, east of Henwood's shaft, is six inches wide, tribute ground. The lode in the rise, in the back of the fifty fathom level, west of Henwood's shaft, is one foot wide, good tribute ground. The lode in the forty fathom level, east of Henwood's shaft, is one foot wide, good tribute ground. The lode in the rise, in the back of this level, is one foot wide, very good tribute ground. We have sampled this day ninety-one tons of ore; we should have sampled a larger quantity, had it not been for a breakage in our eastern engine, which is now right again. H. WILLIAMS. J. MORGAN.

###### CORNWALL MINING COMPANY.

August 14.—The lode in Morrey's engine-shaft, sinking below the sixty fathom level, is three feet wide, worth 45s. per fathom; this holds out every encouragement of being an improving and lasting run of lead. In sinking the new mine below the sixty fathom level, on the north lode, we find it continues to pass through good ore ground; but, having met with water, we are obliged to suspend until the seventy end is driven a few fathoms further west, to drain the ground. The north lode in the seventy fathom level, driving west of great engine-shaft, is large, hard, and excessively wet; consequently, we have gradually turned south, to drive on Chiverton lode, for the purpose of effecting a more rapid progress westward—the latter being the most favourable to drive on; we shall cross-cut occasionally, to see the north lode. The lode in the slopes in the back of the sixty fathom level remains much the same, as to prospects; as it has been for some time past. In the sixty fathom level west, we are cutting north, to see the north lode; the ground here is rather hard.—On Thursday next we shall sample about 57 or 58 tons of silver-lead ore. J. WERN. R. ROWE, Junr.

###### CALLINGTON MINING COMPANY.

August 14.—In furnishing you with a report of these mines, I beg to say, at the north engine-shaft we have sunk about fourteen feet below the sixty fathom level; at this level, driving south, the ground is favourable, lode about four inches wide, good work for silver-lead ore. At the fifty fathom level, driving south, the lode is about three inches wide, producing silver-lead ore. At the forty fathom level, driving south, lode about eight inches wide, good work for silver-lead ore. At the thirty fathom level, driving east, the lode is about six inches wide, composed of spar and mudstone.—Since our last writing, on the 7th inst., we have made but little progress at the twenty and thirty fathom levels, on the copper lode—the latter of which, however, we have a very kindly end, lode about eighteen inches wide, producing some fine stones of yellow ore. At Harlowe and the ground is favourable; we have not yet met the lode on west end of same course. At the south mine, the ore-bearing veins are being got in working order; the boiler, cylinder, and tank, with most of the engine, are on the mine. Mr. West has been here to-day, giving directions for putting the engine together.—Our prospects are working with spirit, and getting weight. J. T. PHILLIPS.

#### MINING ACCIDENTS.

**Widewater Colliery.**—On Wednesday, the 9th inst., John Bond was accidentally killed by a fall.

**Abendrope Pit.**—On the same day Thomas Fitcher died from severe injuries sustained soon after previous, by the falling in of the end of the level where he was working; both legs and one arm were broken, and his back severely injured.

**Tyngcliffe Colliery.**—On the 7th inst., Samuel Fitcher was killed by a heavy stone falling on him from the roof where he was working.

**Thornley Colliery.**—In the 19th ult., Arthur Maxfield, aged 71, had descended the pit, and jumping out of the cage on to the moving plates, placed for the train to run on, his head slipped, and there he lay, he being killed till the 23d, when he expired.

**Abendrope, Tyngcliffe.**—Several colliers were greatly injured by the "damp" at this place on Monday last.

**Pendleton Colliery.**—A dreadful accident took place at this colliery, the property of Mr. Fitzgerald, on Sunday last, about four o'clock. Two men were at work in the old engine pit, making a road wherewith to place a derrick, when one of the wooden rings, which are placed at intervals to support the pit, broke, and the brick-work above fell on to the coffin. One of the men, jumping the first notice, except behind the pump, and there escaped injury; but the other, named Armstrong, sustained the whole shower of bricks, which broke up of an hour to remove, when he was discovered quite dead. He was to have been married on that day, but, from the pressing nature of the work, I was put off to the next day.



